Miniaturized pulsed laser source for time-domain diffuse optics routes to wearable devices

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Abstract. We validate a miniaturized pulsed laser source for use in time-domain (TD) diffuse optics, following rigorous and shared protocols for performance assessment of this class of devices. This compact source (12 × 6 mm²) has been previously developed for range finding applications and is able to provide short, high energy (∼100 ps, ∼0.5 nJ) optical pulses at up to 1 MHz repetition rate. Here, we start with a basic level laser characterization with an analysis of suitability of this laser for the diffuse optics application. Then, we present a TD optical system using this source and its performances in both recovering optical properties of tissue-mimicking homogeneous phantoms and in detecting localized absorption perturbations. Finally, as a proof of concept of in vivo application, we demonstrate that the system is able to detect hemodynamic changes occurring in the arm of healthy volunteers during a venous occlusion. Squeezing the laser source in a small footprint removes a key technological bottleneck that has hampered so far the realization of a miniaturized TD diffuse optics system, able to compete with already assessed continuous-wave devices in terms of size and cost, but with wider performance potentialities, as demonstrated by research over the last two decades.

Keywords: picosecond laser; integrated laser driver; biomedical optics; time-domain diffuse optics; scattering media; time-correlated single-photon counting.

1 Introduction

Time-domain (TD) diffuse optics was introduced 30 years ago as a promising tool for deep noninvasive probing of the human body and other highly scattering media. The measurement relies on the injection of a picosecond laser pulse in the location of interest (e.g., muscle, brain, or breast); re-emitted light is then collected at a distance on the order of a few centimeters by a time-resolved single-photon detector. The distribution of photon time of flights (DTOF), obtained using time-correlated single-photon counting (TCSPC) electronics, encodes information about tissue absorption and scattering, which are related respectively to tissue composition and microstructure. Hence, the technique allows the characterization of tumor lesions or the detection of brain activation through the change of oxy- and deoxyhemoglobin concentrations, just to mention a few common applications.

Diffuse optics systems have already reached a commercial level with compact and wearable devices, thus being proposed not only for medical applications but also for the consumer market such as the personal monitoring of muscle oxygenation for athletes. However, these devices are always based on continuous-wave (CW) or frequency-domain operation, due to the much higher scalability of components operating in such domains. TD systems are potentially quite attractive for the high information content, in particular for their unique feature of selecting different mean investigated depths using different arrival times of detected photons. During the last decade, relevant improvements in terms of cost and complexity have been achieved, squeezing systems from optical tables to rack cabinets, down to boxes (size: 200 × 160 × 50 mm³) fitting into a backpack. However, CW systems are still orders of magnitude smaller and cheaper, thus dominating the market despite their intrinsic limitations; indeed, they suffer from poor information content and high sensitivity to motion artifacts. Additionally, physics itself limits the development of improved CW systems since it has been demonstrated that an ultimate ideal CW system can achieve a significantly lower penetration depth in tissues with respect to an ideal TD one (~3 cm instead of ~6 cm for the same paradigmatic case) and orders of magnitude lower sensitivity to localized heterogeneities. These ultimate performances for TD are reachable, provided that large area detectors are available in contact with the tissue under investigation (to maximize the collected light) with a proper time-gating mechanism (to reject early-arriving photons), and that many pulsed sources can be arranged one close to another to maximize the injected light up to the safety limits.

While miniaturized probe-hosted detectors and also detectors with on-chip timing circuits have been already well demonstrated in the literature, thus almost reaching the level of compactness required to compete with CW detection chains, pulsed laser sources still lack the desired level of integration. In a previous work by some of us, we presented a probe directly hosting a time-gated single-photon detector and a pulsed laser die, thus emitting all the light generated directly into the tissue, without the need of optical fibers. However, while the probe hosted the laser die and its front-end circuitry
needed to bias it, it still required an external benchtop ultrafast voltage pulse generator and a radio frequency 50 Ω cable to provide electrical pulses to the probe. The transition speed and shape of such pulses are crucial to properly operate the laser diode in gain-switching mode, thus requiring the bulky and expensive radio frequency pulse generator. Apart from the overall dimension and cost, this solution is not acceptable in particular for the design of multichannel systems since it requires an external pulse generator for each laser source of the system. Indeed, the fast electrical pulse cannot be split over different paths without affecting the pulse amplitude and shape, thus impairing the laser output power.

In this work, we take advantage of a technology introduced by some of us in the field of range finding: a compact application-specific integrated circuit (ASIC) CMOS laser driver coupled to a double heterostructure laser diode operated in enhanced gain-switching mode, initially developed for time-of-flight range finding. Despite its low maximum repetition rate (1 MHz) that limits the TCSPC acquisition, diffuse optics can benefit from the high energy (\(\sim 0.5 \text{nJ}\)) and narrow (\(\sim 100 \text{ps}\)) pulses provided. Hence, the goal of this work is to demonstrate the suitability of this technology for TD measurements into highly scattering media, thus removing the last technological barrier preventing the design of wearable TD systems. Also, substantial increase in the laser repetition rate is definitely feasible, provided that the laser driver is redesigned taking into account this requirement that was not addressed in conceiving it for range finding applications.

The paper is organized as follows: Sec. 2 introduces a basic level characterization of the laser (pulse shape, average power, wavelength, and stability over time) with focus on TD diffuse optics requirements. Section 3 deals with validation on tissue-mimicking phantoms both in recovering the optical properties of homogeneous media and in detecting a localized absorbing perturbation in a scattering sample. Section 4 reports a proof of concept of in vivo use in monitoring hemodynamic changes occurring in the arm of three volunteers during a venous cuff occlusion. Finally, Sec. 5 presents conclusions and future perspectives.

## 2 Basic Characterization of the Laser

### 2.1 Laser Description

In Refs. 20–23, it has been shown that the energy of short (\(\sim 100 \text{ps}\)) optical pulse emission in gain-switching mode can be markedly increased using a GaAs/GaAlAs quantum well laser diode with a large ratio of \(d_{\text{act}}/\Gamma > 2 \mu\text{m}\), where \(d_{\text{act}}\) and \(\Gamma\) are the active layer thickness and confinement factor, respectively. Here a compact CMOS laser driver fabricated in a 0.35-high-voltage (HV) CMOS technology was used to drive a specially grown quantum well semiconductor laser diode utilizing the enhanced gain-switching mode. The laser diode has a stripe width and length of 7 \(\mu\text{m}\) and 1.5 mm, respectively, and it generates optical pulses with a peak power of \(\sim 0.5 \text{W}\). The amplitude of the driving current pulse generated by the CMOS laser driver is adjusted with the supply voltage of the driver \((V_{\text{HV}})\). The pulsing rate achieved with the CMOS driver is 1 MHz. For most of the tests presented in the following, \(V_{\text{HV}}\) was set to 18 V, which leads to a current pulse amplitude of \(\sim 1.3 \text{~A} \) for about 1 ns. The laser driver (CMOS driver in Fig. 1) is mounted together with the semiconductor laser diode (LD in Fig. 1) and a few other passive discrete components on a small printed circuit board \((12 \times 6 \text{~mm}^2)\) as shown in Fig. 1(a). In addition, the metal can of the laser transmitter and all needed connections except ground, which is connected at the bottom of the board by using vias, are shown in Figs. 1(b) and 1(a), respectively. More details can be found in Ref. 19. To trigger the light emission at the desired rate, we generated a square wave synchronism signal with 5 V pulses lasting a few tens of nanoseconds at 1-MHz repetition rate.

### 2.2 Laser Characterization

In TD diffuse optics, performances in retrieving optical properties of diffusive media and in localizing deep perturbation can be affected by the instrument response function shape, which is given by the convolution of the laser pulse shape, the detector response, and other jitter contributions.\(^{16}\) Its shape is usually evaluated not only in terms of full-width at half maximum (FWHM, i.e., width at 0.5 of the peak value) but also down to some orders of magnitude below the peak value (i.e., 0.1 or 0.01 of the peak value), where the effect of reflections, bumps, or decay tails can enlarge the response, thus affecting performances. A first step of this work is therefore the evaluation of the laser pulse shape at different supply voltages \(V_{\text{HV}}\) of the laser, ranging from 17 to 35 V. The setup used was composed of the laser described earlier, whose optical pulses were collected by a 1-mm silica fiber \((\text{NA} = 0.39, \text{Thorlabs GmbH, Germany})\) that was connected to the input of a U-bracket. Another 1-mm silica fiber exiting from the U-bracket focused the collected photons onto the active area of a photomultiplier.

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**Fig. 1** (a) A photograph of the laser transmitter and (b) a packaged laser transmitter with a coin for scale.
tube (MCP-PMT with S1 photocathode, Hamamatsu Photonics). Due to a fast temporal response (<35 ps FWHM), free from slow tails, this detector guarantees the reconstruction of the generated optical pulse with negligible distortions over a wide dynamic range (~4 orders of magnitude). To adjust the power injected in the collection fiber, we used a variable optical attenuator (VOA) (NDC-100C-4, Thorlabs GmbH, Germany) that was inserted in the clear path of the U-bracket. The “start” signal to the TCSPC board (SPC-130, Becker&Hickl GmbH, Germany) was fed by the PMT whereas the “stop” signal was provided by the main synchronism. For each voltage, we recorded the DTOF for 60 repetitions of 1 s each.

In Fig. 2(a), some of the recorded output pulse shapes for \( V_{HV} = 18, 22, 26, 30, \) and 34 V are reported, corresponding with current pulse amplitudes of 1.27, 1.53, 1.76, 2.00, and 2.22 A, respectively.

It is possible to notice that the higher the voltage (i.e., the larger the current pulse amplitude), the steeper the rising edge of the emitted laser pulse, and the wider the temporal shape of the laser.

The trend is more marked at voltages lower than 25 V. Indeed, looking at Fig. 2(b) (right axis), the center of gravity (CoG, i.e., the first moment) of the recorded curves, computed at different thresholds (0.5, 0.1, and 0.01 of the peak amplitude), after a \( V_{HV} \) of about 25 V reaches an almost constant value (maximum deviation <2%), if data at 27 and 28 V are not taken into account. Indeed, for those \( V_{HV} \), an unexpected behavior, not in line with the overall trend is noticed and in such points a maximum deviation from average value (computed in all other points of the stable region, \( V_{HV} > 2.5 \) V) is 4.5%. The abnormal discontinuity might be caused by the relaxation oscillation of the semiconductor laser diode, which is a normal behavior when working in the gain-switching mode. At these specific supply voltages, the second peak of the relaxation oscillation has exceeded a certain level, thus increasing the pulse width, and then suddenly dropped because of an electrical disturbance of the driving current of the laser diode. This behavior can be avoided with better transmitter circuit board design.

The variation of the CoG position upon increasing the bias voltage highlights whether the waveform dynamic range is dominated by a smooth rise of the power with time or by decay tails or bumps after the peak power. In particular, from Fig. 2(b), we can see that at \( V_{HV} < 20 \) V the position of the CoG is almost independent of the considered threshold, in agreement with the fact that the pulse shape is quite symmetric in the first two-orders of magnitude from the peak. On the contrary, at \( V_{HV} > 20 \) V, the CoG computed at the threshold of 0.5 is \( \sim 100 \) ps lower than those computed at lower thresholds. This is due to the fact that the pulse shape has a steeper rise on the left and a higher tail on the right, which affects the CoG dependence with the threshold.

Upon an increase in the applied voltage, an increase of the width at level 0.5 (i.e., the FWHM) of the temporal curve can be noticed (left axis). Indeed, the FWHM is 122 ps at \( V_{HV} = 17 \) V while it reaches 253 ps at \( V_{HV} = 35 \) V. In all cases, the FWHM is lower than 260 ps. These performances are compatible with TD diffuse optics measurements, where lasers with FWHM of about 100 to 200 ps are typically used. Additionally, laser pulses of a few hundred picoseconds width at 0.01 of the peak value have been already demonstrated suitable for the diffuse optics application in a previous work.\(^\text{6}\) The \( V_{HV}\)-dependent shift in the CoG of the laser shape is not a problem for diffuse optics applications, where the temporal reference is given by the acquisition of the instrument response function (see Ref. 24).

We also analyzed the emission spectrum of the laser as a function of \( V_{HV} \) by means of a spectrometer (OceanOptics, NIRQuest series), as shown in Fig. 2(c). The mean central wavelength is about 797 nm. In Fig. 2(d), both the width of the emission spectrum at different levels from the peak wavelength and the centers of gravity as a function of \( V_{HV} \) are shown. The spectral width increases upon higher \( V_{HV} \), while for the center of gravity there is no clear trend. Indeed, in the range of \( V_{HV} \) between 17 and 20 V, the CoG moves toward shorter wavelengths for increasing \( V_{HV} \), while for \( V_{HV} > 20 \) V it shifts toward longer wavelengths. The spectral width (FWHM) of the laser (Fig. 2(d), left axis) is always lower than 8 nm. This value is very close to the one of the state-of-the-art TD spectroscopy setup\(^\text{27}\) that features a spectral bandwidth of 7 nm at 1350 nm. For this reason, the proposed laser can be considered suitable also for spectroscopy measurements.

Using a power meter (Thorlabs GmbH, calibration: 800 nm), we measured the average power emitted from the laser at the different \( V_{HV} \) values. Results are shown in Fig. 2(e). The measured power has a clear linear behavior, as underlined by the linear fit (black dotted line) that approximates with high accuracy the experimental data \((R^2 = 0.999)\). Due to heat dissipation issues of the driver chip, it was not possible to explore the laser power behavior for \( V_{HV} > 34 \) V. Even at this low repetition rate (1 MHz), the average power is suitable for diffuse optical measurements, being of the same order of magnitude of the output power of state-of-the-art fiber-based TD clinical systems.\(^\text{26}\) The measured power consumption at 1 MHz and at \( V_{HV} = 18 \) V is 50 mW (160 mW @ \( V_{HV} = 34 \) V), thus making this source also compatible with battery operation.

Finally, we tested the output power stability of the laser system following the standardized procedures defined by the basic instrumental performances protocol.\(^\text{24}\) The working point was set at \( V_{HV} = 18 \) V, where the laser pulse features an FWHM of 100 ps and an average output power of 62 μW. Even if the emitted power is only 12% of the maximum value obtained at \( V_{HV} = 34 \) V, the narrow pulse (99 ps FWHM) should ensure better performance in recovering optical properties of highly scattering media. In this case, we decided to use an SiPM module as a detector (1 mm\(^2\) active area, see Ref. 27 for details), which is insensitive to thermal perturbations, thus ensuring the possibility to properly monitor possible fluctuations of the laser optical power. Hence, photons exiting from the laser were coupled using a collimator into a silica fiber (core diameter: 1 mm); a VOA hosted in a U-bracket was used to properly attenuate the power to fit the single-photon statistics;\(^\text{3}\) attenuated light was collected by another 1-mm-core silica fiber (whose propagation modes were completely filled using a thin layer of Teflon) coupled to the SiPM module due to a doublets of lens performing 1:1 imaging \( (f = 30 \) mm). We recorded the DTOF for about 100 min with an integration period of 10 s.

For each DTOF, the background noise was subtracted and then both the overall number of counts (i.e., area of the curve) and the moments (at 0.5, 0.1, and 0.01 levels) were computed. Results are shown in Fig. 2(f). After an initial warm-up of 20 min, the number of counts and the center of gravity are almost stable (within \( \pm 1\% \) and \( \pm 10 \) ps, respectively), apart from fast changes possibly related to instabilities that could be improved by employing proper heat dissipation strategies.
3 Validation on Phantom

With the aim of using a technology that already allows the fabrication of wearable devices, for the phantom measurements we decided to use the probe-hosted SiPM detector reported in Ref. 17, thus also maximizing the collection of diffused light from the phantom due to the large numerical aperture of the SiPM and also avoiding the use of both optical fibers or lenses. While the detector was placed directly in contact with the phantom, the laser was inserted into a metallic case (with a hole drilled for laser output) to avoid electromagnetic interferences between the pulsed laser current and the electrical output of the detector, which can introduce distortions in the DTOF.

Fig. 2 Characterization of the laser: (a) optical pulse shapes at different $V_{HV}$ values, (b) temporal characteristics, (c) emission spectrum, (d) emission spectrum characteristics, (e) emitted average power at different $V_{HV}$, and (f) optical pulse stability over time.
VOA was inserted between the laser and the sample surface to adjust the injected power in order not to exceed the maximum count rate allowed by the TCSPC technique to avoid pile-up distortions (i.e., a count rate of a few percent of the laser pulse rate of 1 MHz). $V_{HV}$ was set to 18 V.

### 3.1 MEDPHOT Protocol

To assess the suitability of the proposed compact setup in retrieving the optical properties—absorption ($\mu_a$) and reduced scattering coefficient ($\mu_s'$)—of homogeneous phantoms, we adopted the linearity test defined by the MEDPHOT protocol. The linearity test consists of the measurement of four series of solid phantoms featuring different reduced scattering coefficients (labeled A, B, C, and D with $\mu_s' = 2.8, 5.6, 8.5$, and $11.27 \text{ cm}^{-1}$ at 800 nm, respectively). Each series is composed of eight phantoms with constant $\mu_a$ and covering a wide range of absorption coefficients (labeled from 1 to 8 and spanning $\mu_a$ from 0 to 0.32 cm$^{-1}$ at step of ~0.05 cm$^{-1}$ at 800 nm). Despite the low repetition rate, the high laser power permitted measuring all phantoms in transmittance geometry (thickness of the phantom around 45 mm) and we collected the DTOF with 60 repetitions of 1 s each.

To obtain the values of $\mu_a$ and $\mu_s'$, the measured DTOFs were fitted using an analytical solution of the radiative transport equation under the diffusion approximation, convoluted with the instrument response function (previously measured, data not shown).

Results are shown in Fig. 3 where measured $\mu_a$ and $\mu_s'$ are shown against their conventionally true values for the kit of phantoms employed. The first graph [Fig. 3(a)] shows the linearity in recovering the absorption coefficient of the phantoms against their conventionally true values. The behavior is linear for all phantoms series (minimum $R^2 = 0.9977$ for phantoms with $\mu_s' = 2.8 \text{ cm}^{-1}$). For all of the series, the slope of the fit is only a few percent higher than expected (from worst case: C-series with a recovered slope of 1.16 instead of 1, thus leading to an error of 16%).

Figure 3(b) shows the dependence of the recovered $\mu_a$ on the conventionally true $\mu_s'$, thus highlighting a possible scattering-to-absorption coupling, while Fig. 3(c) enlightens the absorption-to-scattering coupling. For both cases, ideally, a horizontal line should be displayed, meaning that there is no cross talk between $\mu_a$ and $\mu_s'$. As expected, the coupling is higher for higher absorption due to deviation from the diffusion approximation.

The last graph in Fig. 3(d) reports the linearity for the recovered reduced scattering coefficient displaying overall a good linearity (with $R^2 > 0.9895$). Apart from the “null” absorption case with a slope of 1.32 instead of 1 due to some criticalities in dealing with very low absorption, for the other seven series the discrepancy in slope is always <15%.

### 3.2 nEUROPt Protocol

With the same setup described in Sec. 3.1, we tested the capability to detect a perturbation buried inside a homogeneous

![Fig. 3 Results from MEDPHOT protocol. (a) Displays absorption linearity, (b) the coupling of the absorption coefficient to the scattering one, (c) the scattering linearity, (d) the coupling of the scattering coefficient to the absorption one. For all measurements the laser driver was operating at $V_{HV}$ of 18 V.](image-url)
background. For this purpose, we used the “contrast” (C) and “contrast-to-noise ratio” (CNR) tests defined in the nEUROPt protocol.\textsuperscript{30} For its implementation, we used a switchable solid phantom (described in Ref. 31) that allows one to move an absorbing perturbation along one direction. The optical properties of the background phantom were \( \mu_s = 0.1 \, \text{cm}^{-1} \) and \( \mu'_s = 8 \, \text{cm}^{-1} \) while the perturbation features a \( \Delta \mu_s \) of 0.17 cm\(^{-1} \) in a volume of 1 cm\(^3\).

Measurements were done in reflectance geometry (source–detector distance: 3 cm) with the inclusion in the center between the laser and the detector. The perturbation was moved in depth, from 5 to 35 mm (steps of 5 mm) with respect to the surface of the phantom. We computed contrast and CNR in time windows (i.e., subdividing the whole DTOF curve into portions) as defined in the nEUROPt protocol.\textsuperscript{30} In particular, the contrast was calculated summing up all the counts acquired within selected time windows \( (t_w) \) of the DTOFs for each position of the inclusion \( (z) \) using

\[
C(t_w, z) = \frac{N_0(t_w, z) - N(t_w, z)}{N_0(t_w, z)},
\]

where \( N_0 \) is the number of photons collected in the unperturbed case (inclusion far — i.e., deeper than 7 cm — from source and detector, thus its effect is completely negligible), while \( N \) is the number of photons collected with the perturbation (i.e., inhomogeneous medium). Each time window was 500 ps wide and their temporal positions (i.e., opening of the time window) were referred to as the peak of the IRF. This calculation was performed for all depths \( z \) of the inclusion.

For CNR, we made use of the definition given in Ref. 30

\[
\text{CNR} = \frac{\Delta N(t_w)}{\sigma[N_0(t_w)]} = \frac{N_0(t_w) - N(t_w)}{\sigma[N_0(t_w)]},
\]

where \( \Delta N \) was taken over the 60 repetitions for the time window under consideration. The denominator \( \sigma[N_0(t_w)] \) was computed as the standard deviation (over the 60 repetitions) of the counts summed in the homogeneous acquisitions. Figures 4(a) and 4(b) show the graphs of contrast and CNR as a function of depth, respectively, computed at different delays of the time window.

As expected: (i) the contrast decreases upon increasing depth of the inclusion due to the broadening of the sensitivity profile and (ii) deeper inclusions \((z > 5 \, \text{mm})\) are more visible at longer delays of the time window (>500 ps) due to the longer path-length of late-arrival photons.

Considering a CNR = 1 as a threshold for detectability of a perturbation, the perturbation can be detected at depths up to 25 mm (with time window starting at 2000 ps: \( C = 0.03 \) and \( \text{CNR} = 1.77 \) in Fig. 3). Notwithstanding the compactness of both the laser system and the detector, these values are comparable to other bulkier state-of-the-art systems.\textsuperscript{13}

### 4 Validation In Vivo

As a last proof of concept of the proposed laser device, we used the same setup described for the protocols on phantom to perform \textit{in vivo} measurements of venous occlusions on healthy volunteers. The protocol was approved by the ethical committee of Politecnico di Milano and was conducted in compliance with the declaration of Helsinki. All volunteers gave their written informed consent to participate.

We varied the separation between source and detector to have a level of signal on the detector down to the single-photon level. In this way, the count rate was about 120, 35, and 150 kcps at a source–detector distance of 5.5, 4.5, and 5 cm, respectively, for subjects 1, 2, and 3. The minimum separation between injection and detection points was 4.5 cm because the dimension of the

![Fig. 4](image-url) (a) Contrast and (b) CNR computed for different temporal windows with a perturbation \( \Delta \mu_s \) of 0.17 cm\(^{-1} \) in a volume of 1 cm\(^3\).
cases hosting the source and detector, which were mounted on two different printed circuit boards.

The occlusion was induced by a sphygmomanometer cuff placed on the subject’s forearm. The measurement protocol was made of three subsequent occlusions, more precisely we had: 120 s of baseline (i.e., no obstruction of blood flow in the arm) followed by a block repeated three times consisting of 60 s of occlusion followed by 60 s of recovery, and then a final recovery phase of 120 s. To induce a venous occlusion (i.e., complete block of venous blood circulation), the pressure applied to the cuff had a value between the own diastolic and systolic ones of each subject measured before starting the experiment.

We made use of the definition given in Eq. (1) to compute contrast, where $N_0$ is the mean number of counts acquired during the first 120 s of rest state. The time window used for analysis is 500 ps wide and started 2.6 ns after the peak of the IRF. For this experiment, we decided to adopt the time-gated analysis (see Ref. 32) to increase the signal-to-noise ratio with respect to the fitting procedure, which would have instead lead to the recovery of absorption and reduced scattering coefficients.

Figure 5 shows the contrasts obtained for the three subjects. In almost all cases, there is a clear task-related trend, with an increase of contrast (i.e., a decrease of counts) during the phases in which the occlusion was performed (gray rectangles in the figure) meaning an increase in absorption. Then, when the occlusion was removed, the contrast went back close to baseline values, as expected.

Considering the central wavelength of the laser of 796 nm, which is close to the isosbestic point of oxy- and deoxyhemoglobin (located at 797 nm), the system is sensitive to the overall concentration of hemoglobin, thus the increase in contrast is in agreement with the expected increase in the blood volume due to the venous occlusion. Indeed, during the occlusion, the deoxyhemoglobin cannot be washed out, while the arterial blood flow is not altered. For subject 1, results are less clear, possibly due to a suboptimally working occlusion.

5 Conclusions

In this paper, we evaluated the performance of a compact laser device based on the combination of a CMOS ASIC driver coupled to a heterostructure laser diode operated in enhanced gain-switching mode in the TD diffuse optics application. Originally, this laser transmitter was developed for time-of-flight range finding applications. Due to its miniaturized size, this technology is potentially able to allow the fabrication of pulsed sources with the same compactness of continuous-wave sources employed in currently commercially available diffuse optics systems, but allowing much better performances due to inherent advantages of measurements performed in the TD, such as (i) possibility to disentangle absorption from scattering when measuring optical properties of highly scattering media, (ii) reduced sensitivity to motion artifacts, (iii) higher penetration depth in the tissue, and (iv) possibility to disentangle optical properties of different layers of the measured tissue due to the unique feature of the TD to encode the information of different depths to different arrival delays of photons with respect to the injection time. Additionally, the low power consumption of 50 to 160 mW (depending on the operative conditions) makes this component compatible with battery operation.

To offer a wide overview of the performances, we characterized the laser system at different levels, starting from its basic performances (optical pulse shape, emission spectrum, and average optical power). Additionally, we combined the source with one of the most recent developments of a compact time-resolved detector based on SiPM technology, which can be easily hosted directly in the probe in contact with the tissue under investigation due its small footprint. The resulting TD diffuse optics system was characterized on phantoms following rigorous protocols for performance assessment of this kind of a system both in recovering the optical properties of homogeneous diffusive media and in detecting localized absorption perturbations. The obtained performances are comparable with state-of-the-art systems that make use of extremely more bulky and...
expensive lasers and detectors. As a final validation, we tested the system in vivo during a venous cuff occlusion applied on the forearm of three healthy volunteers. Again, the system performance in detecting signal changes due to variations of the total blood concentration during the occlusion is in line with state-of-the-art diffuse optics systems based on previous generation not-scalable technologies. The results reported here could represent the overcoming of the last bottleneck preventing the design of compact, wearable, and inexpensive TD diffuse optical devices. Together with other advances in photonics components, such as fully integrated TCSPC detection chains, and probe-hosted solid-state detectors, it is expected within the next few years the development of miniaturized fully operative high-performance TD systems, opening new market scenarios for medical devices but also for consumer appliances.

**Disclosures**

No conflicts of interest, financial or otherwise, are declared by the authors.

**Acknowledgments**

This project has received funding from the European Union’s Horizon 2020 research and innovation programme under grant agreement no. 654148 Laserlab-Europe, the Academy of Finland (Centre of Excellence in Laser Scanning Research, contract nos. 272196, 255359, 283075, and 251571) and the Finnish Funding Agency for Innovation (Tekes).

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