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Abstract. Optical phase conjugation (OPC)-based wavefront shaping techniques focus light through or within scattering media, which is critical in many applications, such as high-resolution fluorescence imaging, noninvasive optogenetics, photodynamic/photothermal therapy, laser surgery, and optical tweezers. However, light scattering caused by the microscopic refractive index inhomogeneities inherent in biological tissue prohibits optical focusing beyond ~1 mm in depth.1–3 To break this optical diffusion limit, various wavefront shaping approaches, including stepwise wavefront shaping,4 transmission matrix measurement,5 and optical phase conjugation (OPC),6 have been developed to focus light deep inside or through scattering media. However, the thicknesses of samples used in previous studies were limited to only a few millimeters or several transport mean free paths (l′ t′), which is still relatively shallow for many preclinical and clinical applications. For example, the thickest biological tissue used in stepwise wavefront shaping was 5-mm-thick chicken breast tissue.7 In an analog OPC experiment based on a photorefractive crystal, 7-mm-thick chicken breast tissue was used. Recently, 4-mm-thick chicken breast tissue was used in a digital OPC experiment based on an electronic camera and spatial light modulators (SLMs).9 Although the principle of wavefront shaping does not impose an upper bound on the number of scattering events that can be tolerated, practical considerations such as an insufficiently strong light signal, a short speckle correlation time, and an inadequate laser coherence length can restrict the thickness of the sample through which light can be focused.

Compared with the other two wavefront shaping approaches, OPC-based techniques determine the optimum wavefront globally based on time reversal, without the need to optimize for each degree of freedom in sequence. Thus, they achieve the shortest average mode time (the average operation time per degree of freedom10), which makes them more suitable for in vivo applications. Various OPC-based techniques have been demonstrated to focus light through or inside scattering media.6,8–24 Figure 1 shows a typical OPC experiment. In part (a), a narrow incident beam is scattered and broadened by a scattering medium. The distorted wave coming out of the medium is intercepted by a phase conjugate mirror (PCM) that performs OPC. In part (b), the PCM produces the phase conjugate of the intercepted light in part (a). Based on time-reversal symmetry, the phase conjugated light retraces the original path back through the scattering medium and recovers the narrow incident beam. Compared with analog OPC, digital OPC (DOPC) achieves a much higher fluence reflectivity, hence is able to deliver more energy to the focus. Here, using a laser with a long coherence length and an optimized DOPC system that can safely deliver more light power, we demonstrate focusing 532-nm light through ex vivo chicken breast tissue up to 2.5 cm thick and through tissue-mimicking phantoms up to 9.6 cm thick. Although multiple-centimeter depth has been reached by imaging modalities such as ultrasound-modulated optical tomography25 and photoacoustic imaging,26 the nearly 10 cm (~100/τ′) penetration has never been achieved before by any optical focusing technique.

2 Method

A schematic of the DOPC setup is shown in Fig. 2. A continuous-wave laser (Verdi V10, Coherent) with a coherence length...
longer than 100 m was used as the light source. A long coherence length is desired because OPC relies on constructive interference among different optical paths. Since the optical path-length difference is proportional to the square of the thickness of the scattering medium (as derived in Appendix A), the required coherence length increases quadratically with the thickness of the medium.

2.1 Wavefront Recording

The incident light was split into a reference beam (R) and a sample beam (S) by a polarizing beamsplitter (PBS). PBS2, with the splitting ratio controlled by a half-wave plate (HWP), HWP2. Two acousto-optic modulators shifted the frequency of R and S by 50 MHz and 50 MHz ± 12Hz, respectively. Thus, a beat with a frequency of \( f_b = 12 \text{ Hz} \) was generated between R and S. Then a lens pair composed of L3 and L4 expanded the beam diameter of R to 25 mm, which is able to cover the entire surface of a SLM (Pluto NIR II, Hololence). For S, a mirror (M), M4, mounted on a motorized linear stage (MLS) was initially moved out of the light path to position 1 (see Fig. 2), and a lens pair composed of L5 and L6 expanded the beam diameter of S to 34 mm. Because tissue damage is determined by the light intensity on the sample surface, a broad incident beam can safely deliver much more light power than a narrow beam, thus enhancing the signal-to-noise ratio (SNR) of wavefront measurement. In principle, to efficiently deliver power, there is an optimum illuminating beam size dependent on the property of each sample. In practice, we chose a beam size that was reasonably good for most samples we tested. The collecting lens L8, which was used in all previous OPC setups to collect the scattered light, was removed in our setup to avoid focusing the reading beam onto the tissue surface in the playback step, which might otherwise cause tissue damage. After passing through the sample, S was combined with R using a 50/50 beamsplitter (BS), BS2. Their interference pattern on the SLM was imaged onto a scientific CMOS camera (sCMOS), sCMOS1 (Pco.edge 5.5, PCO-TECH), by a camera lens with a magnification of 1:1.23. To measure the phase map of S using heterodyne holography (see Appendix B for details), the camera took four successive measurements \( I_1, I_2, I_3, \) and \( I_4 \) at a frame rate of four times the beat frequency \( f_b (= 48 \text{ Hz}) \). Based on these four measurements, the phase map of the sample beam \( \phi_S(x, y) \) was calculated by \( \phi_S(x, y) = \text{Arg}[I_1 - I_3 + i(I_2 - I_4)] \), where Arg[\( \cdot \)] computes the principal value of the argument of a complex number. To make our technique applicable to future in vivo applications that need to accommodate the fast speckle decorrelation of living tissue (on a time scale of milliseconds), the camera exposure time was set to 1 ms in all our experiments, and no averaging was used.

2.2 Wavefront Reconstruction

To achieve OPC, in the playback step, the SLM displayed the conjugation of the measured phase map. In addition, S was blocked, and M4 was moved to position 2. After reflection from the SLM, R was phase modulated and became the phase conjugated light \( S^\circ \). Passing through the sample again, \( S^\circ \) became collimated, reflected by M4, and focused by lens L7 onto sCMOS2. To compensate for the aberrations in the wavefront of R and the substrate curvature of the SLM, we digitally added orthogonal rectangular polynomials to the SLM display, using the calibration method described in Ref. 30. It is estimated that the entire process, starting from the beginning of the wavefront measurement to the appearance of the focus on sCMOS2, took around 0.7 s (system runtime).

3 Result

3.1 Focusing Light Through Chicken Breast Tissue

We demonstrate focusing light through chicken breast tissue in Fig. 3. The side views of two chicken samples with 2.5 and 2.0 cm thicknesses are shown in Fig. 3(a). The effective areas in the left and right surfaces for light input and output were 7.2 cm × 7.2 cm, and all the other areas were masked with black aluminum foil tapes (T205-2.0, Thorlabs) to make sure that all the detected light had passed through the full thickness of the sample. All the experiments were performed within 2 days after sample preparation. The light intensity on the tissue surface was 200 mW/cm², which is the same as the American National Standards Institute (ANSI) safety limit. Figure 3(b) shows images of the OPC foci after light passed through tissue samples with thicknesses ranging from 0.5 to 3.0 cm. With increasing sample thickness, the speckles in the background become more and more pronounced relative to...
the peak intensity of the focus. When the sample was 3.0 cm thick, no focus was observed. We quantified the contrast of the wavefront using the peak-to-background ratio (PBR), defined as the ratio between the average intensities within and outside the focal spot (whose size is defined by the full width at half maximum). Figure 3(c) shows that the PBR decreases with increasing sample thickness. Theoretically, the PBR for phase-only holography can be calculated by \(\eta \frac{N}{M} \), where \(N\) is the number of optical modes intercepted by the SLM and \(M\) is the number of optical modes in the conjugated focus. Since \(N/M\) was kept roughly the same during our experiments, the PBRs should, in theory, be a constant independent of the sample thickness.

To explain the observed PBR drop, we examined two possibilities. The first probability is an insufficient SNR during wavefront measurement. Since the light power transmitted through the sample decreases exponentially with increasing sample thickness (see Appendix B, Fig. 7), when the transmitted light is too weak, errors in the measured phase map may become too large, which reduces the PBR. However, by using the numerical approach described in Appendix B, we found that even for the 2.5-cm thick sample, the reduction of PBR due to phase errors was only around 10%. Therefore, the PBR drop is not primarily due to an insufficient SNR. The second possibility is a faster speckle decorrelation rate with increasing sample thickness. The thicker the sample, the more events the transmitted light experiences, and thus the shorter the speckle correlation time is. In theory, the speckle correlation time is inversely proportional to the square of the sample thickness. In our experiments, for samples thicker than 1.0 cm, the speckle correlation times were shorter than the system runtime. That is to say, the wavefront changed rapidly with time, and the measured wavefront was different from the correct one at the moment of playback. In this case, the PBR reduces to \(\eta \times PBR_c\), where \(PBR_c\) is the PBR achieved by using the correct wavefront, and \(\eta\) is the PBR reduction coefficient, which, in the noise-free case, is determined by the absolute square of the correlation coefficient between the measured wavefront and the correct wavefront at the moment of playback. The fast speckle decorrelation for \(ex~vivo\) chicken tissue is due to both the intrinsic and the laser-heating induced Brownian motion of scatterers. We note that although the SNR is not the primary factor that causes the PBR drop for the 2.5-cm-thick chicken sample, it can become the dominant factor for samples thicker than 3.7 cm. It is shown in Appendix B that in the decorrelation-free case, the PBR reduction coefficient \(\eta\) starts to drop exponentially when the SNR becomes smaller than 1 (SNR = 1 when thickness = 3.7 cm). For 5.0- and 6.0-cm thick samples, \(\eta\) drops to 0.017 and 0.0012, respectively, showing that insufficient SNR can significantly degrade the performance of DOPC.

3.2 Focusing Light Through Tissue-Mimicking Phantoms

Since red blood cells in biological tissue absorb green light strongly, 532 nm is not an optimal wavelength for thick tissue. To reduce the light absorption by the sample, we switched to widely used tissue-mimicking intralipid-gelatin phantoms. These phantoms have an absorption coefficient of 0.07 cm\(^{-1}\) at 532 nm, which is close to that of chicken tissue at 800 nm (0.08 cm\(^{-1}\)), but their reduced scattering coefficient at 532 nm is larger than that of chicken tissue at 800 nm (10 cm\(^{-1}\) versus 3.5 cm\(^{-1}\)). Their scattering anisotropy \(g\) is 0.9. Compared with chicken tissue, the phantoms are more mechanically stable. Figure 4(a) shows two phantoms with thicknesses of 9.6 and 8.5 cm, along with a forearm of a 28-year-old male adult. It can be seen that our samples are even thicker than the human arm. In our experiments, the light intensity on the phantom surface was 1.2 W/cm\(^2\), six times as high as the ANSI safety limit. However, no damage was observed in the sample after the experiment. It is worth noting that the ANSI safety limit is usually more than 10 times below the observed damage threshold. Figure 4(b) shows images of the OPC foci after light has passed through phantoms with thicknesses ranging from 0.8 to 10.0 cm. We could focus light through a sample even with a thickness of 9.6 cm, although no focus was observed when the thickness was 10.0 cm. Focusing light through a 9.6-cm thick sample by DOPC is quite remarkable because the transmitted photons have experienced on average at least 1000 scattering events, and moreover, only a tiny portion of the entire scattered wavefront is phase conjugated (The collected light power was only \(10^{-9}\) of the incident power on the sample). Figure 4(c) shows the PBR as a function of sample thickness. When the thickness is no greater than 5.5 cm, the values of PBRs are very similar (~170). For thicker samples, the PBR drops with increasing thickness, because the speckle correlation time becomes shorter than the system runtime for these samples. Since the transmitted light power for the 9.6-cm-thick phantom is 23 times stronger than that for the 2.5-cm-thick chicken sample, insufficient SNR is not a major factor that causes the PBR drop.
4 Discussion and Conclusion

Finally, we discuss the limitations of our study and potential improvements to the DOPC system. First, the fast speckle decorrelation of thick samples is the major factor that prohibits us from focusing light through thicker samples. To reduce the system runtime, we can use a faster MLS, and further optimize the data processing code. We may also use a digital micromirror device as a fast SLM, and employ single-shot phase measurement to speed up the wavefront measurement. Second, we note that \( \frac{\pi N}{4M} \) describes the PBR in which the background intensity is calculated from the average intensity within the focal spot after ensemble averaging over many illuminating wavefronts. However, when applying optical focusing in real applications, the ratio between the average intensities within and outside the focal spot is more relevant and useful, and we define this ratio as the PBR. In our definition of the PBR, the background intensity is calculated from the average intensity outside the focal spot when the incident wavefront is optimal, and it is higher than the background intensity ensemble averaged over many illuminating wavefronts (in our case it is 10 times higher). Thus, the measured PBR is smaller than \( \frac{\pi N}{4M} \). For example, for a 0.8-cm-thick phantom, \( \frac{\pi N}{4M} \sim 9.0 \times 10^4 \), while the measured PBR is only around 200. The misalignment of the system also makes the measured PBR smaller than \( \frac{\pi N}{4M} \). Third, assuming that we have a perfectly aligned system and extremely stable samples, the ultimate limit on the thickness of the sample that we can focus light through by OPC is determined by the SNR in the wavefront measurement (see Appendix B). Therefore, when the SNR is limited by shot noise rather than a laser’s technical noise, it is desirable to have a strong laser that delivers as much light as possible while keeping the intensity on the sample surface under the safety limit.

In conclusion, using an optimized DOPC system, we focused 532-nm light through chicken tissue up to 2.5 cm thick and through tissue-mimicking phantoms up to 9.6 cm thick. The 9.6 cm (~100 cm) penetration has never been achieved before by any optical focusing technique, and it shows the promise of OPC-based wavefront shaping techniques to revolutionize biomedicine with deep-tissue noninvasive optical imaging, manipulation, and therapy.

Appendix A: Requirement of Laser Coherence Length in OPC Experiments

Since focusing light through or inside scattering media by OPC relies on constructive interference of light that has propagated through different optical paths inside a scattering medium, a long laser coherence length is required. Ideally, the laser coherence length should be longer than the optical path-length difference among the various paths. Here, we develop an analytical model to estimate the path-length difference in a scattering medium. Based on the diffusion theory for an infinite medium, under a first-order approximation, a pencil beam illuminating a scattering medium can be modeled as an isotropic source located...
one transport mean free path (1 l) beneath the sample surface \(^3,3^7\) [see Fig. 5(a)]. At time \(t\), the laser fluence rate at a distance \(r\) from the isotropic point source can be calculated by\(^3\)

\[
\phi(r, t > r/c) = \frac{c}{(4\pi Dct)^{3/2}} \exp\left(-\frac{r^2}{4Dct} - \mu_a c t\right),
\]

where \(c\) is the speed of light in the scattering medium and \(D\) is the diffusion coefficient. \(D = 1/[3(\mu_a + \mu'_s)]\), where \(\mu_a\) and \(\mu'_s\) are the absorption coefficient and the reduced scattering coefficient of the scattering medium. The point source is placed at the origin of the coordinate system. For mathematical convenience, we first assume that \(\mu_a\) is zero. The effect of a nonzero \(\mu_a\) on the path-length difference will be discussed at the end of this section. At a given location \(r\), Fig. 5(b) shows the normalized \(\phi(r, t)\) with respect to the time delay \(t\). By setting the partial derivative with respect to \(t\) to zero, we find that the time delay for the maximum fluence rate is \(t_{\text{max}} = r^2/6Dc\). That is to say, photons are most likely to spend time \(t_{\text{max}}\) to reach position \(r\). In order to allow photons to interfere efficiently at position \(r\), the laser coherence time should at least reach the full width at half maximum (FWHM) of the distribution. By multiplying the coherence time with \(c\), the minimum laser coherence length is obtained.

To determine the two moments \(t_{\text{left}}\) and \(t_{\text{right}}\) when the normalized fluence rate drops to 0.5, based on Eq. (1) and \(t_{\text{max}} = r^2/6Dc\), we write

\[
\frac{\phi}{\phi(t_{\text{max}})} = \left(\frac{t_{\text{max}}}{t}\right)^{3/2} \exp\left(-\frac{r^2}{4Dct}\right) \exp\left(\frac{3}{2}\right) = \frac{1}{2}
\]

which can be rewritten as

\[
\left(\frac{1}{t}\right)^{3/2} \exp\left(-\frac{r^2}{4Dct}\right) = \frac{1}{2} \left(\frac{1}{et_{\text{max}}}\right)^{3/2}.
\]

For equations in the format of \((1/t)^{3/2} \exp(-a/t) = b\), where \(a\) and \(b\) are constants, the solution is given as

\[
t = -\frac{3}{2a} W\left(-\frac{3}{2} ab^{2/3}\right),
\]

where \(W(\cdot)\) is the multivalued Lambert-W function. After substituting \(a = r^2/(4Dc)\) and \(b = 0.5(\text{et}_{\text{max}})^{3/2}\) into Eq. (4), we get

\[
t = -\frac{t_{\text{max}}}{W[-0.5^{3/2}/e]},
\]

Thus,

\[
t_{\text{left}} = -\frac{t_{\text{max}}}{W[-0.5^{3/2}/e]} \approx -\frac{t_{\text{max}}}{0.294} \approx 0.4364 t_{\text{max}},
\]

\[
t_{\text{right}} = -\frac{t_{\text{max}}}{W[0-0.5^{3/2}/e]} \approx -\frac{t_{\text{max}}}{-0.3188} \approx 3.137 t_{\text{max}},
\]

where \(W_{-1}\) and \(W_0\) are the two main branches of the Lambert-W function. So, in order to focus light to a location at a depth \(L\) beneath the sample surface, the laser coherence length should be greater than \(c(t_{\text{right}} - t_{\text{left}}) = 2.701c t_{\text{max}} = \frac{r^2}{2Dc} = \frac{L-c(2l')^2}{2Dc}\). As an example, to focus light \(L = 10\) cm deep inside a scattering medium (\(l' = 1\) mm, \(D = 0.33\) mm), the laser coherence length should be at least 13.5 m. Since the optical path-length difference is roughly proportional to the square of the thickness of the scattering medium, the required coherence length should increase quadratically with the sample thickness.

When a nonzero absorption coefficient is taken into account, we numerically find that the FWHM time span shown in Fig. 5(b) becomes narrower. In general, the larger the absorption coefficient, the narrower the FWHM time span. This can be understood by the fact that a photon with a longer time of arrival is more likely to be absorbed by the scattering medium compared with a photon with a shorter time of arrival. Therefore, absorption in the scattering medium can reduce the required laser coherence length.

**Appendix B: Effects of Phase Errors in the Measured Wavefront on the Quality of DOPC**

Here, we discuss the effect of the accuracy of the measured phase map on the quality of DOPC. To quantify the phase errors in the measured phase map, we start by describing the heterodyne holography method\(^{15,28}\) that we used to reconstruct the phase map. In our experiment, the reference beam and the sample beam beat at a frequency of \(f_b(\approx 12\) Hz), so the light intensity can be written as

\[
I(x, y, t) = E_R^2(x, y) + E_S^2(x, y) + 2E_R E_S(x, y) \cos(2\pi f_b t + \phi_R(x, y) + \phi_S(x, y) - \phi_R),
\]

where \(E_R\) and \(E_S\) are the amplitudes of the electric fields of the reference beam and the sample beam, and \(\phi_R\) and \(\phi_S(x, y)\) are the phases of the electric fields of the reference beam and the sample beam. The constant prefactor that converts the electric field to intensity is neglected here, and \(\phi_S\) is assumed to be a constant value of 0 for simplicity. To determine \(\phi_S(x, y)\), the camera takes four successive measurements at a frame rate of \(4f_b\):

\[
I_1(x, y) = E_R^2(x, y) + E_S^2(x, y) + 2E_R E_S(x, y) \cos(\phi_S(x, y)),
\]

\[
I_2(x, y) = E_R^2(x, y) + E_S^2(x, y) + 2E_R E_S(x, y) \cos(\pi/2 + \phi_S(x, y)),
\]

\[
I_3(x, y) = E_R^2(x, y) + E_S^2(x, y) + 2E_R E_S(x, y) \cos(\pi + \phi_S(x, y)),
\]

\[
I_4(x, y) = E_R^2(x, y) + E_S^2(x, y) + 2E_R E_S(x, y) \cos(3\pi/2 + \phi_S(x, y)).
\]

Based on these four measurements, the phase of the sample beam \(\phi_S(x, y)\) can be calculated as

![Fig. 5](image-url)
\[ \phi_S(x, y) = \text{Arg}[(I_1 - I_3) + i(I_4 - I_2)], \]  

(9)

where \text{Arg}[\cdot] computes the principal value of the argument of a complex number.

When the scattering medium is thick, the intensity of the sample beam after passing through the scattering medium is orders of magnitude weaker than the intensity of the reference beam, so the major noises in the above measurements are the shot noise of the reference beam and the readout noise of the camera. After converting Eq. (8) into a representation of the photoelectron number, we express the SNR as

\[ \text{SNR} = \frac{2\sqrt{N_R N_S}}{\sqrt{(N_R^2 + N_{\text{camera}}^2)}}, \]  

(10)

where \( N_R, N_S, \) and \( N_{\text{camera}} \) are the number of photoelectrons corresponding to the reference beam, the sample beam, and the camera readout noise, respectively. By using a numerical method similar to that reported in Ref. 36, we estimated the phase errors in the measured phase map. As an example, we used the experimental data obtained from the 2.5-cm-thick chicken tissue sample to set the parameters in the following simulation. For the sample beam, the average number of photoelectrons per pixel was 5.7 (exposure time = 1 ms). So, to mimic fully developed speckles, \( N_S \) was drawn from an exponential distribution with a mean value of 5.7, and \( \phi_S(x, y) \) was drawn from a uniform distribution between 0 and \( 2\pi \). For the reference beam, the average number of photoelectrons per pixel was roughly 6000, which satisfied a Poisson distribution. To take the shot noise into consideration, \( N_R \) was drawn from a Poisson distribution with a mean value of 6000 for each measurement. \( N_{\text{camera}} \) was also added to each measurement by drawing from a normal distribution with a mean of 0 and a standard deviation of 3.6. By substituting the above parameters into Eqs. (8) and (9), we obtained the phase map under the influence of noise. The phase errors, defined as the differences between the computed phase values and the preset phase values, were then calculated.

Figure 6 shows the probability density function (PDF) of the phase errors for the 2.5-cm-thick chicken tissue sample calculated from \( 10^8 \) data points in one simulated phase map. The standard deviation of the phase errors was found to be 0.115\( \pi \). Using this phase map in the playback, the focal PBR can be calculated as

\[ \text{PBR} = \eta \times \text{PBR}_c = \left| \sum_{j=1}^{10^6} e^{i\phi_j} / \sqrt{\sum_{j=1}^{10^6} 1} \right|^2 \times \text{PBR}_c, \]  

(11)

where \( \text{PBR}_c \) is the PBR achieved by using the correct wavefront and \( \eta \) is the PBR reduction coefficient, which is determined by the absolute square of the correlation coefficient between the measured wavefront and the correct wavefront. Based on Eq. (11), \( \eta = 90\% \), so the reduction of PBR due to phase errors was only around 10\%.

We can further apply this numerical approach to predict the PBRs for chicken tissue samples beyond 3.0 cm. Figure 7 shows the experimentally measured transmitted light power (expressed in number of photoelectrons per camera pixel) for chicken tissue samples with thicknesses ranging from 0.5 to 2.5 cm. The transmitted light power decayed exponentially with a decay constant of 2.7 cm\(^{-1}\), which is close to the effective attenuation coefficient of chicken tissue at 532 nm. Through extrapolation, this exponential relation enables us to obtain the transmitted light levels for samples thicker than 3.0 cm, which are too small to be measured accurately. Although the average number of photoelectrons detected on each camera pixel corresponding to the sample beam can be well below unity for samples thicker than 3.0 cm, the heterodyne gain provided by the reference beam boosts the signal above the noise level of the camera. In this case, the measurement is shot-noise limited, rather than camera readout noise limited.

Figure 8 shows the simulated PDFs of the phase errors for chicken tissue samples with thicknesses ranging from 3.0 to 6.0 cm. The phase errors become more and more uniformly distributed between \( -\pi \) and \( \pi \) with increasing thickness. In order to quantify how these phase errors affect the performance of DOPC, we used Eq. (11) to calculate the PBR reduction coefficient \( \eta \) as a function of sample thickness, which is shown in Fig. 9. When the sample thickness is smaller than 3.7 cm, \( \eta \) starts to decrease exponentially. Thus, a turning point is observed around thickness \( L = 3.7 \) cm, which actually corresponds to the SNR being 1. Based on Eq. (10), when the camera readout noise is much smaller than the shot noise, the expression for the SNR can be simplified to \( 2\sqrt{N_S} \). Since \( N_S \) decreases exponentially with increasing sample thickness, SNR also decreases exponentially with increasing sample thickness.
thickness. When the sample is thicker than 3.7 cm, the SNR becomes smaller than 1, and $\eta$ starts to drop exponentially and reaches 0.017 at 5.0 cm and 0.0012 at 6.0 cm. These small values of $\eta$ beyond the turning point demonstrate that insufficient transmitted sample light power can significantly degrade the performance of DOPC when focusing light through samples thicker than 3.7 cm.

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