Step-function optical distributions in cross-sectional shifts measuring

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The main principles of opto-electronic devices for fine cross-sectional shifts measuring based on the step-function (SF) optical distributions are discussed. Basic mathematical method and its practical development are suggested.

If in the subject space of non-ideal lens optical energy is distributed as a composition of two SFs of *X*-coordinate normal to the optical axis $\Phi_1(x) = \Phi_0 \sigma(x); \quad \Phi_2(x) = \Phi_0 \sigma(-x)$

the resulting lightness distribution E in the image space will have two components $E_1(x)$ and $E_2(x)$ with the crossing lying on the optical axis on every distance. The crossing estimation may be used as a metrological base for the CCD-sensor shifts measuring. The shift value is to be found in the equation $E_1(X) = E_2(X)$

where X - the CCD coordinate is to be transformed to the space one x. Every CCD line transforms continuous distributions E_1 and E_2 to vectors

$$\mathbf{E}_{1} = \{E_{1j}\}_{j=1}^{n}; \mathbf{E}_{2} = \{E_{2j}\}_{j=1}^{n}$$

stochasticaly depending upon the sensor coordinate \bar{X} . Continuous approximating functions $f_{1}(\bar{X})$ and $f_{2}(\bar{X})$ are to be used for fine crossing estimation $f_{1}(\bar{X}) = f_{2}(\bar{X})$

instead of (1). Finding of the f-functions according to the least squares method (ISM) is suggested in the form of the approximating functions' space basis φ_{i} line combination

$$f(X) = \sum_{\nu=0}^{N} \alpha_{\nu} \varphi(X) = FA.$$

Line model of the observation structure is E = FA and LSM-estimation of the coefficients' vector A and f-functions are

$$\hat{\mathbf{A}} = (\mathbf{F}^{\mathrm{T}}\mathbf{F})^{-1}\mathbf{F}^{\mathrm{T}}\mathbf{E}; \quad \hat{f}_{1} = \mathbf{F}\hat{\mathbf{A}}_{1}; \quad \hat{f}_{2} = \mathbf{F}\hat{\mathbf{A}}_{2}.$$

They are to be used in (2). Interval estimation is possible.¹ For the CCD-defects' signals and noise filtration the finite differences method (FDM) is useful. Finite differences are defined

$$\Delta E_{j} = E_{j+1} - E_{j}; \qquad \Delta^{2} E_{j} = \Delta E_{j+1} - \Delta E_{j}.$$

If additional error component e takes place on the *j*-pixel its value may be estimated as

$$e_{j} = -0.5 \ \Delta^{2} E_{j-1}$$

Co-application of the SF-distribution, FDM and LSM allows to get shift's estimation with methodical error less then 0.01 CCD pixel size.

1. Ю.Г.Кирчин, "Применение приборов с зарядовой связыю для определения положения оптической равносигнальной зоны", Известия вузов СССР.-Приборостроение, N 7, pp. 12-15, 1991. (1)

(2)